

Date: Wednesday, 9/6/2006 3:43:51 PM  
User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: OPTIONAL GROUND HANDLING
Job Number	: 28434		
Estimate Number	: 10341		
P.O. Number	: N/A	Part Number	: DSI 9213011
This Issue	: 9/6/2006 S.O. No. : N/A	Drawing Number	: DSI 9213 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 9/6/2006 Type : LANDING GEAR	Drawing Revision	: A
Previous Run	: 27467	Material	: N/A
Written By	: <u>JA 06.09.06</u>	Due Date	: 9/13/2006
Checked & Approved By	: <u>JA 06.09.06</u>	Qty:	5 Um: Each
Comment	: Est Rev: A 05.06.30 New issue KJ/JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP DSI 9213-011CHG001

KJ 06.09.07

(3)

2.0	D3046041	Lug Bracket
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 D3046-041

Lug Bracket

B28435x9

B27188x1

C206/09/12

3.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP DSI 9213-011

Location:

REV. A

C206/09/12

(5)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

C206/09/12

(5)

Job Completion



C206/09/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: DE Date: 06/08/12  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN RF	DRAWN BY RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. DSI 9213	REV. A SHEET 1 OF 1
DATE 01 08.24		TITLE OPTIONAL GROUND HANDLING	SCALE NTS
A	01.08.24	NEW ISSUE	

## DART SERVICE INSTRUCTION

TO AMEND ICA-D058-672 REV. D  
IIN-D058-672 REV. B

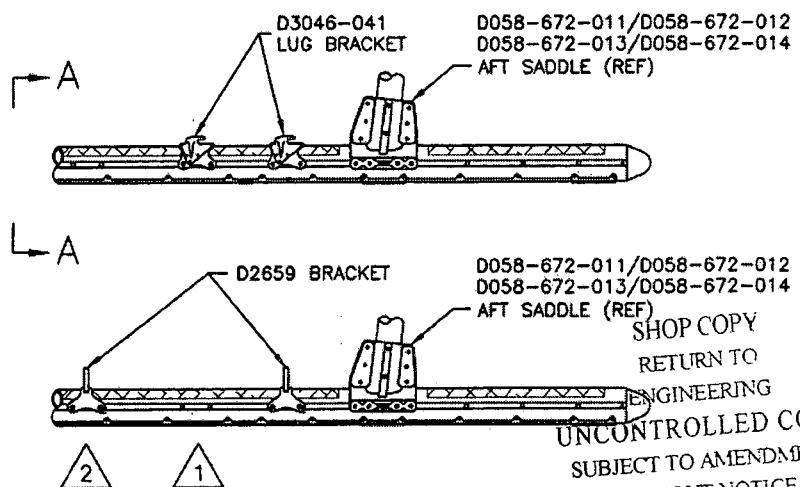
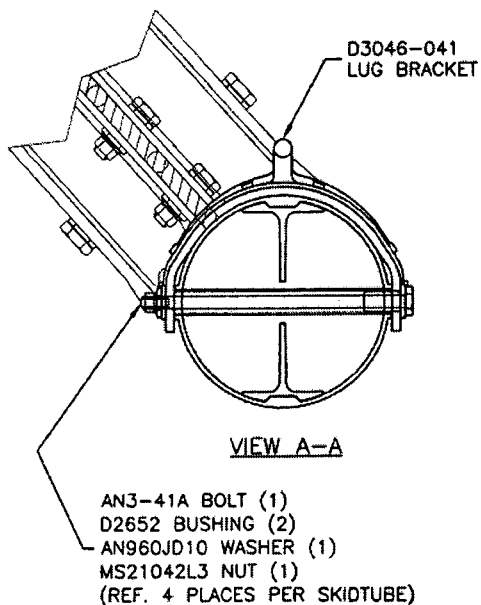
REF. US FAA STC: SR00912SE

Qty -011	Part Number	Description
X	DSI 9213-011	OPTIONAL GROUND HANDLING KIT
2	D3046-041	LUG BRACKET

FOR COMPATIBILITY WITH REGULAR OH-58 GROUND HANDLING WHEELS  
D2659 BRACKETS MAY BE REPLACED WITH D3046-041 BRACKETS AS SHOWN:

- 1) REMOVE EXISTING D2659 BRACKETS (IF INSTALLED)
- 2) MOVE D2651 PLUGS FROM LOCATION 1) TO LOCATION 2)
- 3) INSTALL D3046-041 BRACKETS USING EXISTING  
HARDWARE AS SHOWN.
- 4) WEIGHT & BALANCE INCREASES AS FOLLOWS:

LONGITUDINAL			LATERAL	
Weight	Arm	Moment	Arm	Moment
0.5 lb	119.7 in	59.9 in lb	+/-42.0 in	+/-21.0 in lb
0.23 kg	3.05 m	0.70 m kg	+/-1.07 m	+/-0.25 m kg



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